



KPS1 SURFACE PREPARATION INTERIOR GUIDELINES

WOOD - NEW

To Be Painted

- ⊕ If mildew is present or suspected treat with a 3:1 water and household bleach solution, leaving it on for 20 minutes and adding more as it dries. Wear eye and skin protection. Rinse thoroughly and let dry.
- ⊕ Remove any dirt by scrubbing with detergent and water. Rinse thoroughly and let dry.
- ⊕ Dull any glossy areas of wood ("mill glaze") by sanding with medium (120) grit sandpaper. Wear eye protection, dust mask and work gloves.
- ⊕ Fill any gouges with wood filler; let dry and sand flush.
- ⊕ Fill gaps (1/8" to 1/4") with quality acrylic or siliconized acrylic caulk, and immediately smooth it flush. Allow to dry over night and make a second application if needed. Do not sand caulk applications.
- ⊕ Lightly sand the entire area to be painted with fine (220) grit garnet paper and then dust off with clean tack rags.

To Be Stained and/or Clear Coated

- ⊕ If mildew is present or suspected treat with a 3:1 water and household bleach solution, leaving it on for 20 minutes and adding more as it dries. Wear eye and skin protection. Rinse thoroughly and let dry.
- ⊕ Remove any dirt by scrubbing with detergent and water. Rinse thoroughly and let dry.
- ⊕ Dull any glossy areas of wood ("mill glaze") by sanding with medium (120) grit garnet sandpaper. Wear eye protection, dust mask and work gloves.
- ⊕ Fill any gouges or splits with wood filler that accepts stain specified. Let dry and sand flush.
- ⊕ Lightly sand the entire area to be painted with fine (220) grit sandpaper, and then dust off with clean tack rags.
- ⊕ For maximum smoothness, dampen the wood and let dry 30 minutes prior to the final sanding step (repeat step above).

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